

Description

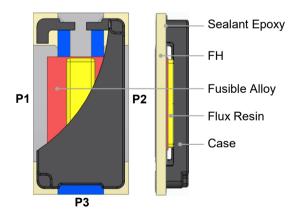
Heat CutOff (HCO), also known as a three-terminal fuse, is an actuating component designed with overcurrent and overcharge protection functions. The main body of an HCO consists of FH, Fusible Alloy, Flux Resin, Case and Sealant Epoxy.

The Heat CutOff (HCO) is primarily used in secondary protection schemes for lithium battery charge and discharge circuits, providing redundant protection alongside the primary protection circuit. During the charge and discharge process of lithium batteries, if an abnormal overcurrent occurs, the fusible alloy self-heats and melts, disconnecting the charge and discharge circuit to achieve overcurrent protection. In the event of an overcharge, if the primary protection circuit's IC or the FET in the charge and discharge path fails, the secondary protection IC activates and energizes the Heater of the HCO. This causes the fusible alloy to melt due to the generated heat, disconnecting the charge and discharge circuit to provide overcharge protection. This mechanism ensures dual protection against both overcurrent and overcharge conditions.

The key features of SETsafe | SETfuse Heat CutOff (HCO) SHP series products include: Rated Currents of (30 / 45 / 60 / 75) A, Rated Voltages of 100 VDC, and an Operating Voltage Range of $(3.0 \sim 106.0)$ VDC. These products have obtained UL, cUL and TUV certifications and comply with RoHS and REACH directives.



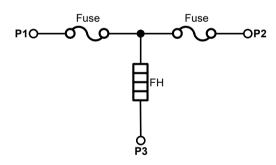
Structure Diagrams



Application

- Electric Tool
- Storage Battery
- Portable Power Supply
- Electric Motorcycle
- Electric Bicycle
- Household Energy Storage

Product Schematic



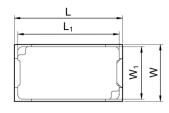
- ₱ P1 ~ P2 Main Circuit (MC)
- P1 / P2 ~ P3 Control Circuit (CC)

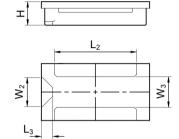
Features

- Surface Mount
- Overcurrent Protection
- Overcharging Protection
- Low Impedance, Low Power Consumption
- Controlled Fusing Time ≤ 60 s
- Non-Resettable
- RoHS & REACH Compliant



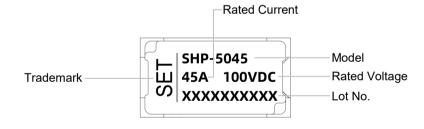
Dimensions (Unit: mm)



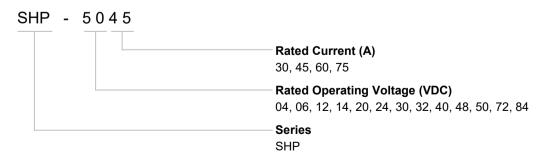


L	L ₁	L ₂	L ₃	W	W_1	W ₂	W_3	Н
9.50 ± 0.30	8.90 ± 0.20	7.20 ± 0.20	1.00 ± 0.20	5.00 ± 0.30	4.60 ± 0.20	2.55 ± 0.20	2.40 ± 0.20	1.80 ± 0.15

Marking



Part Number System





SHP Series

Specifications

			Cells in S	arios	Breaking	Range of	Res	sistance	lr	Agenc nformat	y ion	
Model	I _r	Ur	U _r (Selection Re		Capacity	Operating Voltage	R _{Fuse}	R _{FH}	A1 ®	c 91 2°	TÚVRheinland	RoHS REACH
	(A)	(VDC)	NCM / NCA	LFP	(A)	(VDC)	(mΩ)	(Ω)	UL	cUL	TUV	_
SHP-0430	30	100	1		80	3.0 ~ 6.8	0.6 ~ 2.0	0.39 ~ 0.64	•	•	•	•
SHP-0630	30	100	2		80	4.2 ~ 9.6	0.6 ~ 2.0	0.81 ~ 1.29	•	•	•	•
SHP-1230	30	100	3 ~ 4		80	8.0 ~ 19.1	0.6 ~ 2.0	3.10 ~ 4.72	•	•	•	•
SHP-2030	30	100	4 ~ 5		80	10.4 ~ 23.5	0.6 ~ 2.0	4.7 ~ 7.7	•	•	•	•
SHP-2430	30	100	5		80	14.0 ~ 23.5	0.6 ~ 2.0	4.9 ~ 15.1	•	•	•	•
SHP-3030	30	100	6 ~ 7		80	16.8 ~ 31.5	0.6 ~ 2.0	8.8 ~ 21.5	•	•	•	•
SHP-4030	30	100	7 ~ 11	8	80	19.1 ~ 47.6	0.6 ~ 2.0	19.7 ~ 28.0	•	•	•	•
SHP-4830	30	100	8 ~ 13	9 ~ 15	80	20.0 ~ 58.0	0.6 ~ 2.0	27.3 ~ 32.0	•	•	•	•
SHP-5030	30	100	10 ~ 15	14 ~ 17	80	26.1 ~ 67.2	0.6 ~ 2.0	39.2 ~ 49.3	•	•	•	•
SHP-7230	30	100	13 ~ 17	18 ~ 21	80	36.4 ~ 77.7	0.6 ~ 2.0	51.1 ~ 96.6	•	•	•	•
SHP-8430	30	100	15 ~ 24	22 ~ 24	80	42.0 ~ 106.0	0.6 ~ 2.0	99.1 ~ 128.8	•	•	•	•
SHP-0445	45	100	1		120	4.0 ~ 6.8	0.4 ~ 1.6	0.39 ~ 0.62	•	•	•	•
SHP-0645	45	100	2		120	5.6 ~ 9.6	0.4 ~ 1.6	0.80 ~ 1.25	•	•	•	•
SHP-1245	45	100	3		120	8.4 ~ 14.4	0.4 ~ 1.6	1.75 ~ 2.81	•	•	•	•
SHP-1445	45	100	4		120	11.2 ~ 18.4	0.4 ~ 1.6	3.02 ~ 5.1	•	•	•	•
SHP-2045	45	100	5		120	14.0 ~ 23.5	0.4 ~ 1.6	4.9 ~ 7.8	•	•	•	•
SHP-2445	45	100	6		120	16.8 ~ 27.0	0.4 ~ 1.6	6.8 ~ 10.4	•	•	•	•
SHP-3045	45	100	6 ~ 7	8	120	19.6 ~ 32.0	0.4 ~ 1.6	8.8 ~ 15.6	•	•	•	•
SHP-3245	45	100	8	9	120	22.4 ~ 37.6	0.4 ~ 1.6	14.0 ~ 18.7	•	•	•	•
SHP-4045	45	100	9 ~ 11	10 ~ 12	120	25.0 ~ 47.6	0.4 ~ 1.6	19.5 ~ 26.0	•	•	•	•
SHP-4845	45	100	11 ~ 13	13 ~ 15	120	30.8 ~ 58.8	0.4 ~ 1.6	30.2 ~ 36.3	•	•	•	•
SHP-5045	45	100	13 ~ 15	15 ~ 17	120	36.4 ~ 67.5	0.4 ~ 1.6	39.0 ~ 54.1	•	•	•	•
SHP-7245	45	100	16 ~ 20	20 ~ 22	120	44.8 ~ 85.0	0.4 ~ 1.6	60.4 ~ 83.3	•	•	•	•
SHP-8445	45	100	21 ~ 24	23 ~ 24	120	57.5 ~ 106.0	0.4 ~ 1.6	97.4 ~ 124.5	•	•	•	•



SHP Series

	,	.,	Cells in		Breaking	Range of	Res	sistance	Ir	Agenc nformat		
Model	I _r	<i>U</i> _r	(Selec		Capacity	Operating Voltage	R _{Fuse}	R _{FH}	71 ®	.PL °	TÜVRheinland	RoHS REACH
	(A)	(VDC)	NCM / NCA	LFP	(A)	(VDC)	(mΩ)	(Ω)	UL	cUL	TUV	REAGN
SHP-0460	60	100	1		180	4.0 ~ 6.8	0.2 ~ 1.2	0.39 ~ 0.62	•	•	•	•
SHP-0660	60	100	2		180	5.6 ~ 9.6	0.2 ~ 1.2	0.81 ~ 1.25	•	•	•	•
SHP-1260	60	100	3		180	8.4 ~ 14.4	0.2 ~ 1.2	1.77 ~ 2.81	•	•	•	•
SHP-1460	60	100	4		180	11.2 ~ 18.4	0.2 ~ 1.2	3.0 ~ 5.0	•	•	•	•
SHP-2060	60	100	5		180	14.0 ~ 23.5	0.2 ~ 1.2	4.9 ~ 7.8	•	•	•	•
SHP-2460	60	100	6		180	16.8 ~ 27.0	0.2 ~ 1.2	6.9 ~ 10.4	•	•	•	•
SHP-3060	60	100	6 ~ 7	8	180	19.6 ~ 31.5	0.2 ~ 1.2	8.8 ~ 15.6	•	•	•	•
SHP-3260	60	100	8 ~ 9	9 ~ 10	180	22.4 ~ 40.5	0.2 ~ 1.2	14.2 ~ 18.7	•	•	•	•
SHP-4060	60	100	9 ~ 10	11 ~ 12	180	27.5 ~ 47.3	0.2 ~ 1.2	19.6 ~ 25.9	•	•	•	•
SHP-4860	60	100	11 ~ 12	12 ~ 14	180	30.0 ~ 54.0	0.2 ~ 1.2	25.5 ~ 32.1	•	•	•	•
SHP-5060	60	100	12 ~ 15	15 ~ 17	180	36.4 ~ 67.5	0.2 ~ 1.2	39.5 ~ 47.7	•	•	•	•
SHP-7260	60	100	16 ~ 20	20 ~ 22	180	44.8 ~ 84.0	0.2 ~ 1.2	57.1 ~ 69.3	•	•	•	•
SHP-8460	60	100	21 ~ 24	23 ~ 24	180	57.5 ~ 106.0	0.2 ~ 1.2	98.3 ~ 113.8	•	•	•	•
SHP-1275	75	100	3		200	8.4 ~ 13.5	0.2 ~ 0.9	1.67 ~ 2.27	•	•	•	•
SHP-1475	75	100	4		200	12.0 ~ 18.4	0.2 ~ 0.9	2.90 ~ 4.50	•	•	•	•
SHP-2075	75	100	5		200	15.0 ~ 23.5	0.2 ~ 0.9	4.9 ~ 7.2	•	•	•	•
SHP-3075	75	100	6 ~ 7	8	200	19.2 ~ 31.5	0.2 ~ 0.9	8.8 ~ 11.8	•	•	•	•
SHP-3275	75	100	8	9 ~ 10	200	22.4 ~ 37.6	0.2 ~ 0.9	12.4 ~ 15.9	•	•	•	•
SHP-4075	75	100	9 ~ 10	11 ~ 12	200	27.0 ~ 46.9	0.2 ~ 0.9	19.6 ~ 23.7	•	•	•	•
SHP-4875	75	100	11 ~ 12	14	200	30.8 ~ 51.8	0.2 ~ 0.9	23.6 ~ 30.9	•	•	•	•
SHP-5075	75	100	13 ~ 14	15 ~17	200	37.7 ~ 62.9	0.2 ~ 0.9	35.8 ~ 45.8	•	•	•	•
SHP-7275	75	100	15 ~ 17	20	200	50.0 ~ 76.5	0.2 ~ 0.9	54.0 ~ 80.9	•	•	•	•
SHP-8475	75	100	20	22 ~ 24	200	55.0 ~ 92.0	0.2 ~ 0.9	75.6 ~ 98.0	•	•	•	•
Current Carrying Capacity						100% x I _r , no r	melting				1	
Current Fusing Time					200%	x I _r the fusing ti	me is < 1 mi	n				
Controlled Fusing Time				ı	n operation \	oltage range, th	e fusing time	is <1min				
Endurance Test 1				500%	% x I _r power o	n 5 ms, power c	off 995 ms, 1	00,000 cycles				

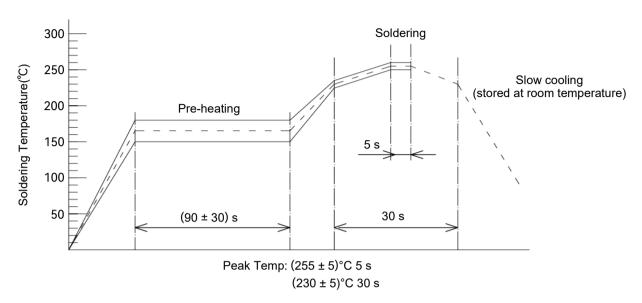
Note:

1. For P1 - P2, please refer to the structure diagram.



Soldering Parameters

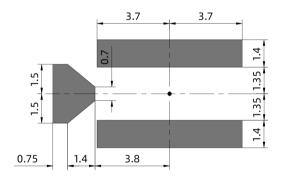
1. Reflow Soldering Method (For Reference Only)



2. Recommended Hand Soldering Parameters

Solder Iron Temp: (400 ± 5) °C Soldering Time: (3 ± 1) s

Recommended mounting size (Unit: mm)

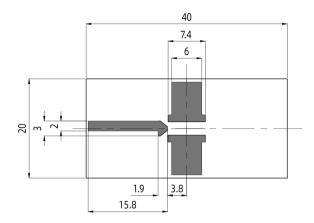


Note: This is only the recommended size and does not guarantee the mounting quality. Please verify it in combination with your company's design guidelines.



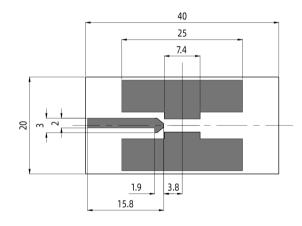
Recommended Test PCB Board

1. For rated currents 30 A



Materials	Base Thickness	Copper Width	Copper Thickness	Number Of board layers
FR-4	0.6 mm	6.0 mm	2.0 OZ	Single Sided Board

2. For rated currents 45 A & 60 A

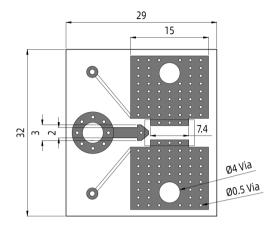


Rated Current	Materials	Base Thickness	Copper Width	Copper Thickness	Number Of board layers
45 A	FR-4	0.6 mm	25 mm	1.0 OZ	Single Sided Board
60 A	FR-4	0.6 mm	25 mm	3.0 OZ	Single Sided Board

SHP Series

Recommended Test PCB Board

3. For rated currents 75 A



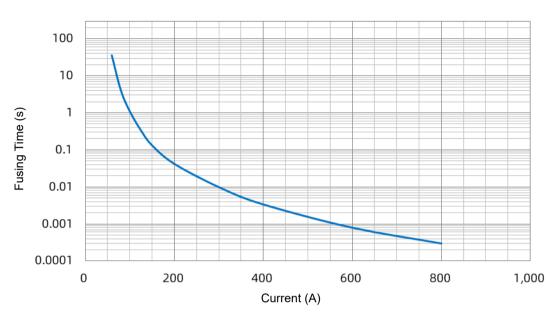
Materials	Base Thickness	Copper Width	Copper Thickness	Number Of board layers	Screw Specifications	
FR-4	1.4 mm	15 mm	2.0 OZ	Double Sided Board	M4	



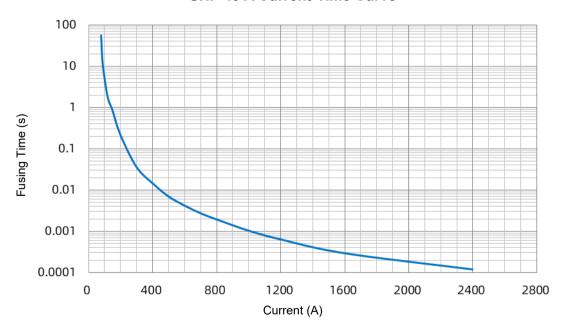
Current-Time Curve (Reference)

The Current-Time curve shows functioning time at multi-times rated current at room temperature.

SHP 30 A Current-Time Curve



SHP 45 A Current-Time Curve



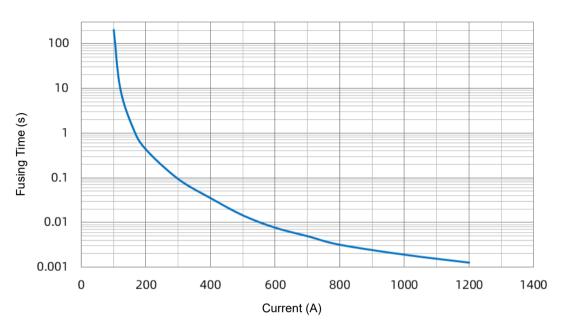
- 1. The values in the table are typical values that we recommend to test PCB board evaluation, Reference product resistances: $1.50 \text{ m}\Omega$ (30 A), $0.95 \text{ m}\Omega$ (45 A);
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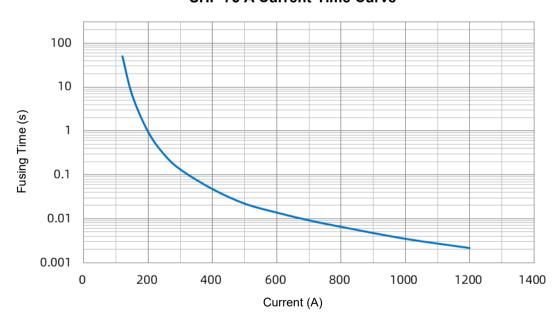
Current-Time Curve (Reference)

The Current-Time curve shows functioning time at multi-times rated current at room temperature.

SHP 60 A Current-Time Curve



SHP 75 A Current-Time Curve



- 1. The values in the table are typical values that we recommend to test PCB board evaluation, Reference product resistances: $0.83 \text{ m}\Omega$ (60 A), $0.70 \text{ m}\Omega$ (75 A);
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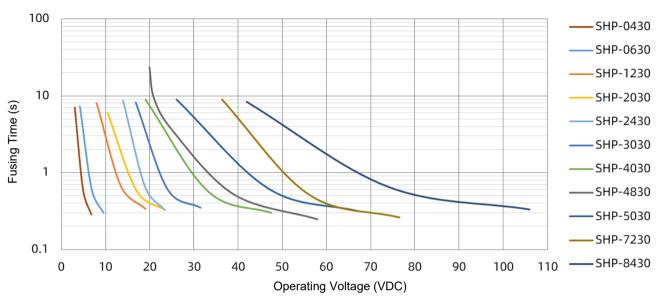




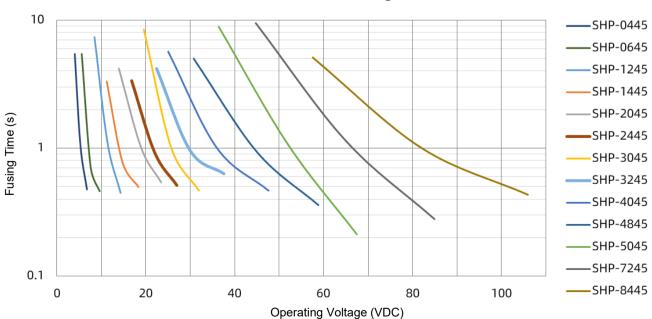
Controlled Fusing Time Curve (Reference)

The FH applies the operating voltage at room temperature, and collects the disconnection time of P1-P2.

SHP 30 A Controlled Fusing Time Curve



SHP 45 A Controlled Fusing Time Curve

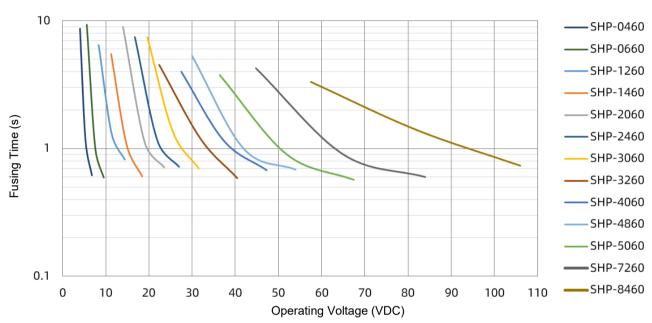




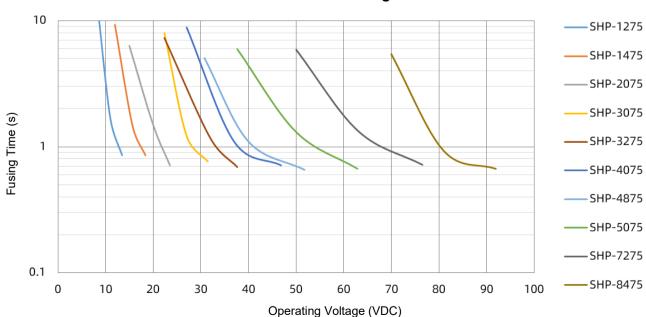
Controlled Fusing Time Curve (Reference)

The FH applies the operating voltage at room temperature, and collects the disconnection time of P1-P2.

SHP 60 A Controlled Fusing Time Curve



SHP 75 A Controlled Fusing Time Curve





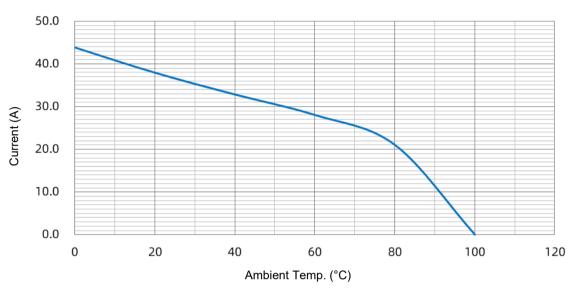
Current Carrying Capacity (Reference)

HCO

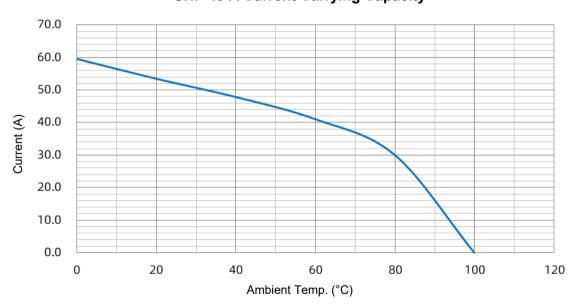
Heat CutOff

Under different temperatures apply test current, the surface temperature is 100 °C as the highest point, and the load value is obtained.

SHP 30 A Current Carrying Capacity



SHP 45 A Current Carrying Capacity



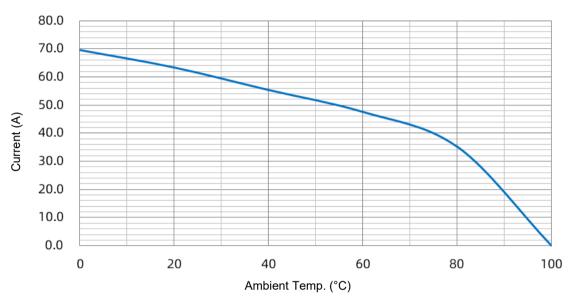
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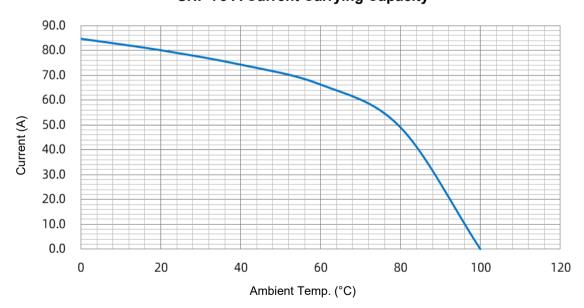
Current Carrying Capacity (Reference)

Under different temperatures apply test current, the surface temperature is 100 °C as the highest point, and the load value is obtained.

SHP 60 A Current Carrying Capacity



SHP 75 A Current Carrying Capacity



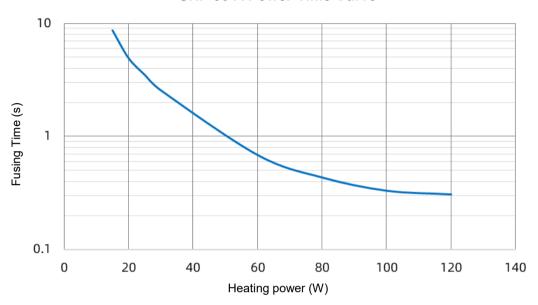
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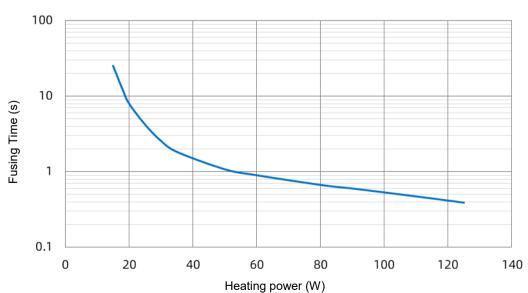
Power-Time Curve (Reference)

At room temperature, apply the operating voltage within the power range of the heating element, and collects the disconnection time of P1 - P2.

SHP 30 A Power-Time Curve



SHP 45 A Power-Time Curve

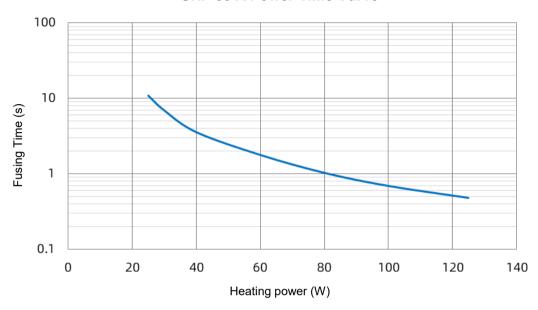




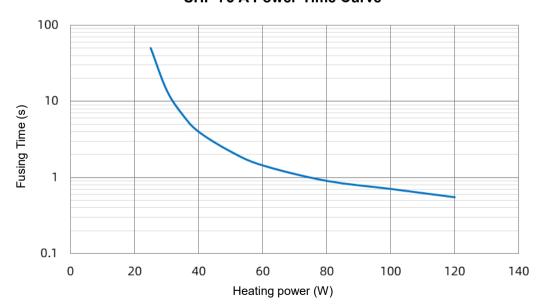
Power-Time Curve (Reference)

At room temperature, apply the operating voltage within the power range of the heating element, and collects the disconnection time of P1-P2.

SHP 60 A Power-Time Curve



SHP 75 A Power-Time Curve

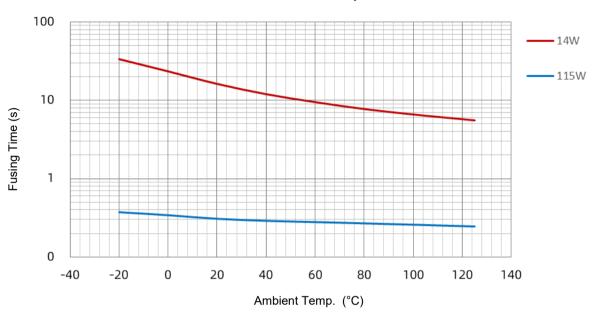




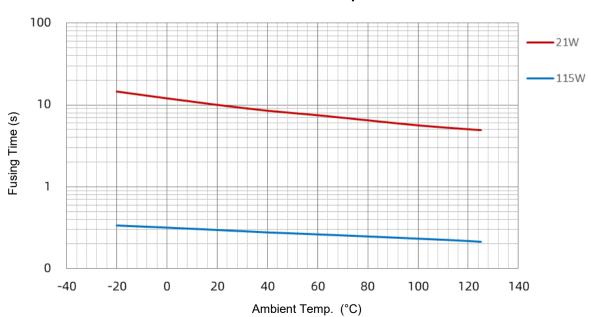
Power-temp. curve (Reference)

At different temperatures, the heating element applies an operating voltage corresponding to the power, and collects the disconnection time of P1 - P2.

SHP 30 A Power-temp. curve



SHP 45 A Power-temp. curve

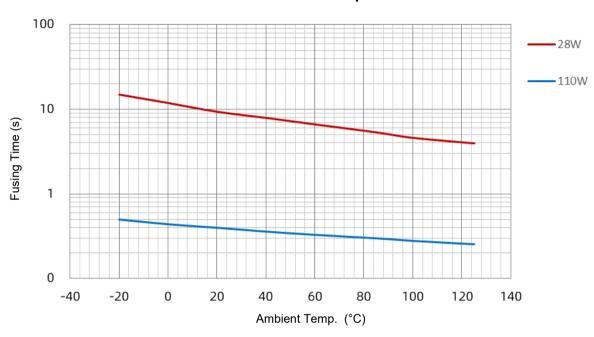


SHP Series

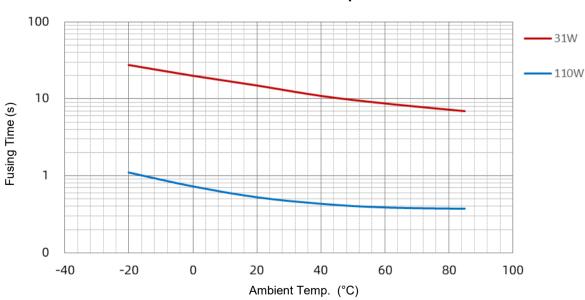
Power-temp. curve (Reference)

At different temperatures, the heating element applies an operating voltage corresponding to the power, and collects the disconnection time of P1 - P2.

SHP 60 A Power-temp. curve



SHP 75 A Power-temp. curve

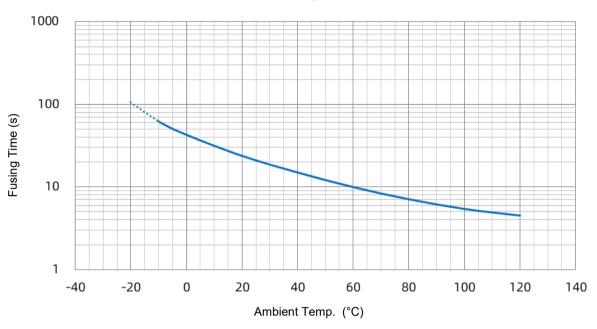




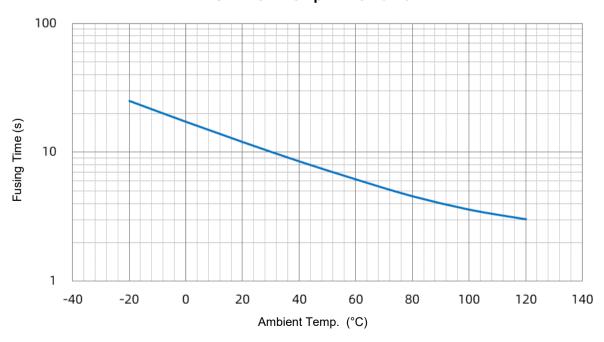
Temp.-Time Curve (Reference)

Under different conditions, Test the disconnection time curve of P1-P2 under 2 times overload current.

SHP 30 A Temp.-Time Curve



SHP 45 A Temp.-Time Curve



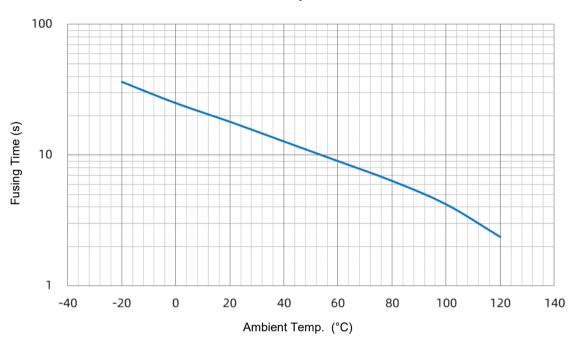
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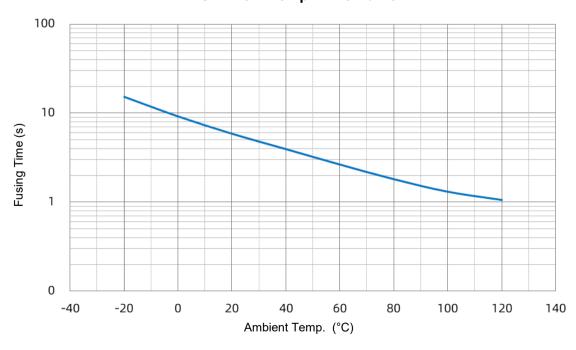
Temp.-Time Curve (Reference)

Under different conditions, Test the disconnection time curve of P1-P2 under 2 times overload current.

SHP 60 A Temp.-Time Curve



SHP 75 A Temp.-Time Curve



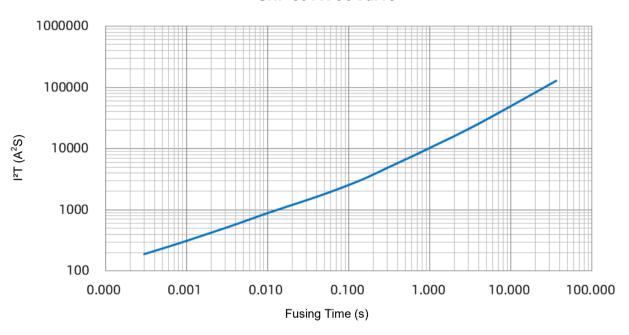
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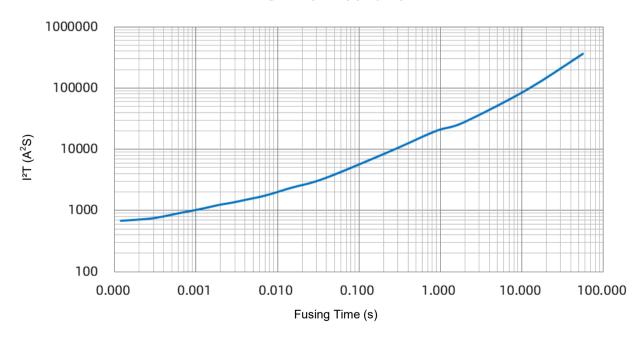
I²t-t Curve (Reference)

At room temperature, collects the disconnection time of P1 - P2 under multiples of overload current, curve obtained by the product of squared current and disconnection time.

SHP 30 A I²t-t Curve



SHP 45 A I²t-t Curve



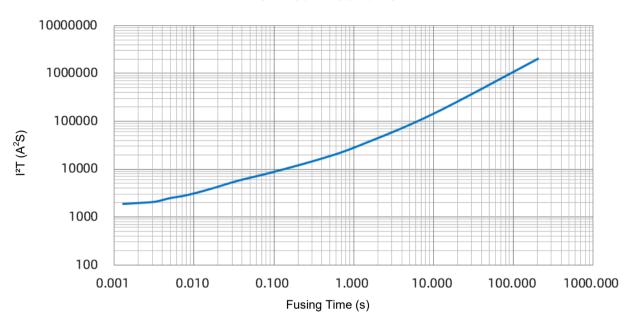
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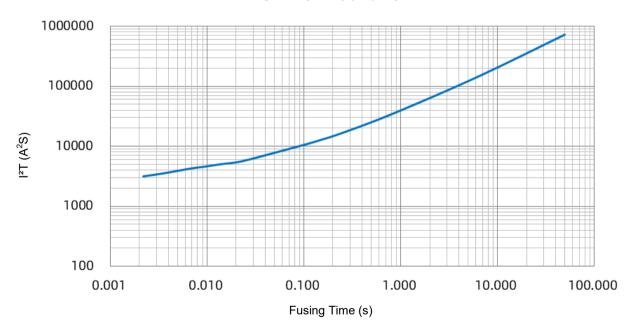
I²t-t Curve (Reference)

At room temperature, collects the disconnection time of P1 - P2 under multiples of overload current, curve obtained by the product of squared current and disconnection time.

SHP 60 A I2t-t Curve



SHP 75 A I2t-t Curve



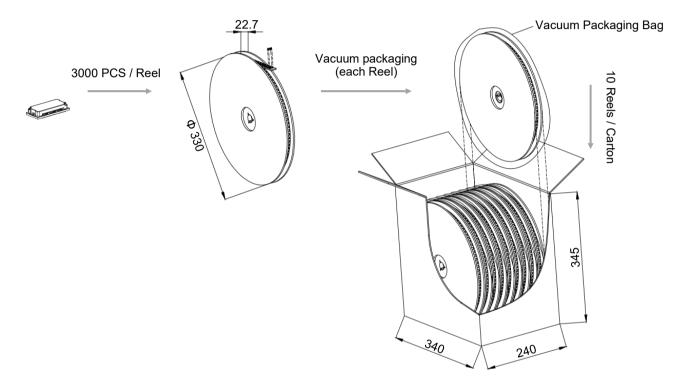
- 1. The values in the table are typical values that we recommend to test PCB board evaluation, Reference product resistances: $0.83 \text{ m}\Omega$ (60 A), $0.70 \text{ m}\Omega$ (75 A);
- 2. Product specifications may be adjusted due to technical upgrades or optimization requirements. Updates will not be notified separately.





Packaging Information

Item	Reel	Carton
Dimensions (mm)	Ф 330 × 22.7	340 × 240 × 345
Quantity (PCS)	3000	30000
Gross Weight (kg)	1.1 ± 5 %	11.2 ± 5 %







Glossary

Item	Description
Item	Description
нсо	Heat CutOff (HCO) With Feed Heater, A Protector that turns on a Feed Heater to cut off circuit.
МС	Main Circuit (MC) All conductive components used in switching devices for closing or disconnecting circuits in a circuit.
cc	Control Circuit (CC) In addition to the main circuit, all conductive parts of the switching apparatus used in the access circuit as the closing operation and / or opening operation of the switching apparatus.
I _r	Rated Current The current used to classify an HCO, which is the Maximum current that HCO allows to carry and is able to cut off the circuit safely.
U r	Rated Voltage The voltage used to classify an HCO, which is the Maximum voltage that HCO allows to carry and is able to cut off the circuit safely.
FH	Feed Heater Electric appliances that use electric energy to achieve heating effect.
Breaking Capacity	Breaking Capacity Value of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behavior.
Range of Operation Voltage	Range of Operation Voltage Under specified conditions, the protector can operate normally to disconnect the voltage.



HCO
Heat CutOff
SHP Series



Usage

- 1. When atmosphere press is from 80 kPa to 106 kPa, the related altitude shall be from 2,000 meter to -500 meter.
- 2. Do not touch the HCO body or electrode lead directly when power is on, to avoid burning or electric shocking.
- 3. It is necessary to foresee there are possibilities that "Current Carrying Capacity" and "Controlled Fusing Time" may be varied along with the condition change in the substrate thermal capacity, etc. therefore you should check it on your PCB. Generally, when thermal capacity of PCB increases, Current carrying capacity will increase accordingly and Cleaning-time will be longer.
- 4. This product is designed and produced for only general-use of electronics devices. Therefore, we do not suppose that it is used for the applications [Military, Medical and so on] which may cause direct damages on life, bodies or properties of third party.

Installation

- 1. Surface mounting.
- 2. Do not apply mechanical stress to the protection body during or after the installation.
- 3. Ultrasonic-cleaning or immersion-cleaning and so on must not be done to HCO before and after mounted. When cleaning is done, flux on element would flow, and it would not meet its specification. Moreover, a similar influence happens when the product comes in contact with cleaning-solution. These products after cleaning will not be guaranteed.
- 4. Please do not re-use of the HCO removed.
- 5. Please avoid doing resin-coating for HCO. The resin might infiltrate into the product, and it doesn't meet the specification when the resin-coating is done to this product. These products after resin-coating will not be guaranteed.
- 6. Make sure that the terminals of this product are connected properly on the circuit board, and the reristance should be in the range of FH resistance between Terminal P1 P3 and P2 P3.



HCO
Heat CutOff
SHP Series

Replacement

HCO is a non-repairable product. For safety aspect, it shall be replaced by an equivalent HCO, and mounted in the same way.

Storage

- 1. HCO must be stored in shaded area where it is not too dusty, with temp. (10 to 30) °C or less with no sudden temperature change, humidity within (30 to 70) % RH, and no corrosive gas in the air. please use them up within 1 year after receiving the goods.
- 2. This product's terminals use Ag plating. Ag terminals tend to easily get sulfurized or tarnished, please be cautious about their storage environment as follows.
- (1) Unopen packages also must be stored under the storage condition described in Storage Section 1.
- (2) After opening packages, products shall be sealed in a bag with high gas proof (e.g. aluminum laminated bag), and must be stored under the storage condition described in Storage Section 1.

Heat CutOff (HCO) Features & Model List Overview

	A						Page	
96	SKT-96120	SKT-96150	0	0	0	0		
84	SKT-84120	SKT-84150	SHP-8430	SHP-8445	SHP-8460	SHP-8475		
72	SKT-72120	SKT-72150	SHP-7230	SHP-7245	SHP-7260	SHP-7275		
60	SKT-60120	SKT-60150						
€ 50	SKT-50120	SKT-50150	SHP-5030	SHP-5045	SHP-5060	SHP-5075		
်စ္က 48	0		SHP-4830	SHP-4845	SHP-4860	SHP-4875		
Rated Operation Voltage (v) 30 70 88 88 88 88 88 88 88 88 88 88 88 88 88	SKT-40120	SKT-40150	SHP-4030	SHP-4045	SHP-4060	SHP-4075		
≥ 32	0			SHP-3245	SHP-3260	SHP-3275	3	
. <u>ē</u> 30	SKT-30120	SKT-30150	SHP-3030	SHP-3045	SHP-3060	SHP-3075	Model	
ນ ອ	0		SHP-2430	SHP-2445	SHP-2460		0	
<u> </u>	SKT-20120	SKT-20150	SHP-2030	SHP-2045	SHP-2060	SHP-2075		
18 g 18	0							
≃ 14	SKT-14120	SKT-14150		SHP-1445	SHP-1460	SHP-1475		
12	SKT-12120	SKT-12150	SHP-1230	SHP-1245	SHP-1260	SHP-1275		
08	0							
06	0		SHP-0630	SHP-0645	SHP-0660			
04	· · · · · ·	0	SHP-0430	SHP-0445	SHP-0460	0	\rightarrow	
/ _r (A) Rated Current	120	120 150		45	60	0 75		
U _r (VDC) Rated Voltage	1	25	100					
Product Structure	Screw F	Fastening		SI	MD			

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SHP Series

Heat CutOff (HCO) Features & Model List Overview

									1	Page
	96	0	0	0	0	0	0	0	0	
	84	0								
	72	0								
	60	0								
2	50	SHL-5012	SHL-5015	SHL-5030	SHJ-5012	SHJ-5015	SHJ-5022			
Rated Operation Voltage(V)	48	0								
ltaç	40	SHL-4012	SHL-4015	SHL-4030	SHJ-4012	SHJ-4015	SHJ-4022	SHG-4005	SHG-4012	
۶	32	0			SHJ-3212	SHJ-3215	SHJ-3222	SHG-3205	SHG-3212	3
tion	30	SHL-3012	SHL-3015	SHL-3030	SHJ-3012	SHJ-3015	SHJ-3022	SHG-3005	SHG-3012	Model
oera	24	0		SHL-2430	SHJ-2412	SHJ-2415	SHJ-2422	SHG-2405	SHG-2412	<u> </u>
ŏ	20	SHL-2012	SHL-2015	SHL-2030	SHJ-2012	SHJ-2015	SHJ-2022	SHG-2005	SHG-2012	
atec	18	SHL-1812	SHL-1815	SHL-1830						
ď	14	0			SHJ-1412	SHJ-1415	SHJ-1422	SHG-1405	SHG-1412	
	12	SHL-1212	SHL-1215	SHL-1230	SHJ-1212	SHJ-1215	SHJ-1222	SHG-1205	SHG-1212	
	08	SHL-0812	SHL-0815	SHL-0830	SHJ-0812	SHJ-0815	SHJ-0822	SHG-0805	SHG-0812	
	06	SHL-0612	SHL-0615							
	04)	0	SHL-0430	SHJ-0412	SHJ-0415	SHJ-0422	SHG-0405	SHG-0412	\rightarrow
Rated Co	Δ) urrent	12	15	30	12	15	22	5	12	
U _r (VI	DC) oltage		80			48 / 80	36			
Product Structure					SN	4D				